

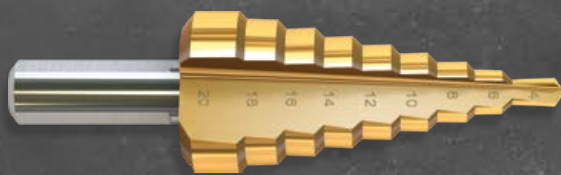
# Step Drills

DRILL AND DEBURR in one process

## THUNDER MAX



### GOLD Series



3 PCE

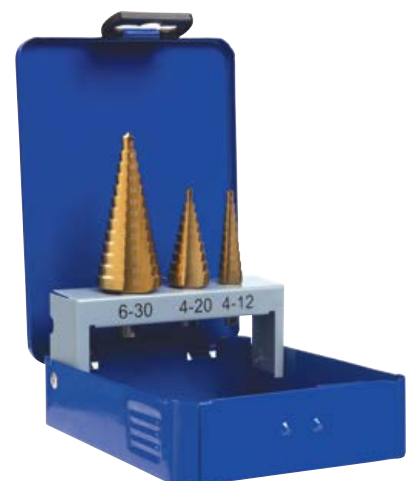


## Step Drill Set – Straight

Sizes: 4 - 12, 4 - 20 & 6 - 30mm

Plastic storage case

Code: STPSET3TM



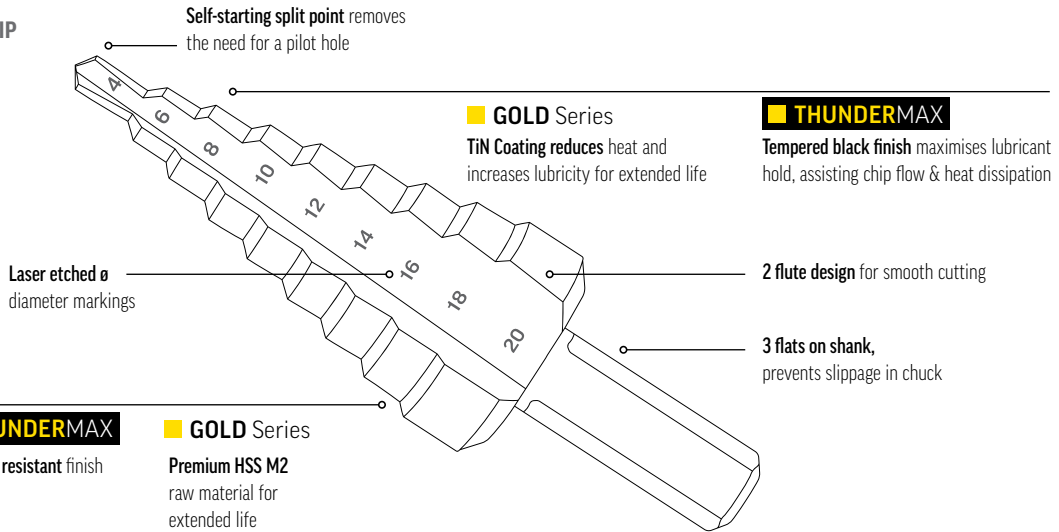
3 PCE

## 2 Flute – Straight Step Drill Set

Sizes: 4 - 12, 4 - 20 & 6 - 30mm

Robust metal case

Code: STPSET3



**IDEAL FOR**

**GOLD Series**

**3X LIFE** **FAST & ACCURATE**

MATERIAL THICKNESS <3mm

- STEEL
- SHEET METAL
- PLASTIC

**THUNDERMAX**

**2X LIFE** **TEMPERED BLACK FINISH**

MATERIAL THICKNESS <3mm

- STEEL
- SHEET METAL
- PLASTIC

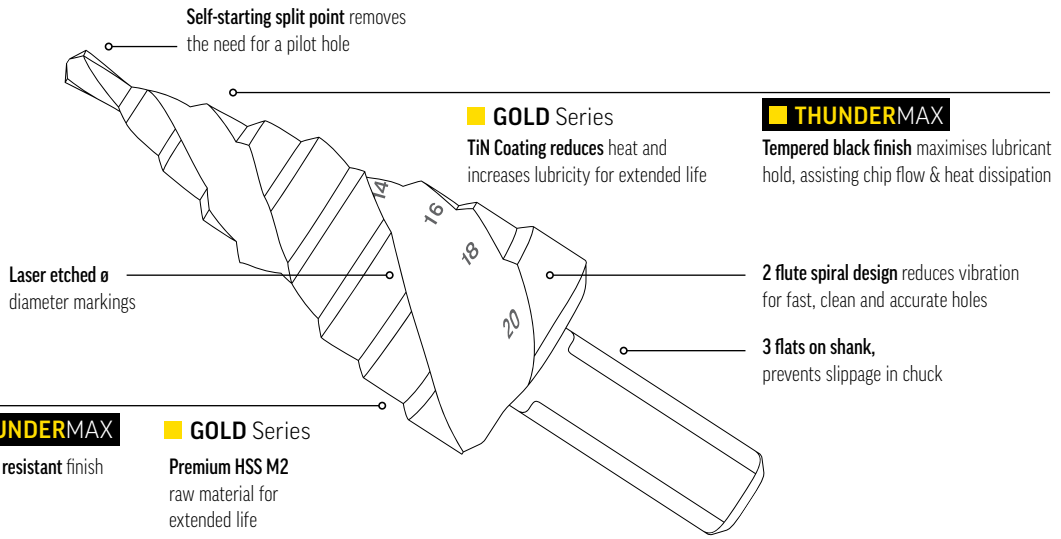
# Step Drills

## 2 Flute – Straight

METRIC & IMPERIAL				GOLD   1 PCE		THUNDERMAX   1 PCE	
Ø	No. of Steps	Ø Included	Shank Ø mm	HANDI PACK	CARD	HANDI PACK	CARD
4 – 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	6.0	9STM4-12	C9STM4-12	9STM4-12TM	C9STM4-12TM
4 – 20mm	9	4, 6, 8, 10, 12, 14, 16, 18 & 20mm	8.0	9STM4-20	C9STM4-20	9STM4-20TM	C9STM4-20TM
4 – 25mm	11	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, & 25mm	8.0	9STM4-25	C9STM4-25	9STM4-25TM	C9STM4-25TM
5 – 35mm	13	5, 7.5, 10, 13, 16, 19, 21, 23, 26, 29, 31, 33 & 35mm	10.0	9STM5-35	C9STM5-35		
6 – 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	10.0	9STM6-30	C9STM6-30	9STM6-30TM	C9STM6-30TM
6 – 32mm	14	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30 & 32mm	10.0	9STM6-32	C9STM6-32		
6 – 36mm	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33 & 36mm	10.0	9STM6-36	C9STM6-36	9STM6-36TM	C9STM6-36TM
6 – 39mm	12	6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36 & 39mm	10.0	9STM6-39	C9STM6-39		
1/4" – 3/4"	9	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16" & 3/4"	9.5	9STI14-34	C9STI14-34	9STI14-34TM	C9STI14-34TM

**Ideal for:** Non-ferrous metals, sheet metal, plastic and stainless steel up to 3mm thick.  
**Suits:** Non-hammer action portable power drills.





**GOLD Series**

**3X LIFE** **FAST & ACCURATE**

**<3mm MATERIAL THICKNESS**

- SHEET METAL
- PLASTIC
- STAINLESS STEEL

**THUNDERMAX**

**2X LIFE** **TEMPERED BLACK FINISH**

**<3mm MATERIAL THICKNESS**

- SHEET METAL
- PLASTIC
- STAINLESS STEEL

**<1.5mm MATERIAL THICKNESS**

# Step Drills 2 Flute – Spiral

METRIC & IMPERIAL				GOLD   1 PCE		THUNDERMAX   1 PCE	
$\phi$ mm	No. of Steps	$\phi$ Included	Shank $\phi$ mm	HANDI PACK	CARD	HANDI PACK	CARDED
4 – 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	6.0	9STSF4-12S	C9STSF4-12S	9STSM4-12TM	C9STSM4-12TM
4 – 20mm	9	4, 6, 8, 10, 12, 14, 16, 18, 20mm	8.0	9STSF4-20S	C9STSF4-20S	9STSM4-20TM	C9STSM4-20TM
4 – 25mm	11	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, & 25mm	8.0	9STSF4-25S	C9STSF4-25S		
6 – 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	10.0	9STSF6-30S	C9STSF6-30S	9STSM6-30TM	C9STSM6-30TM
6 – 36mm	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33 & 36mm	10.0	9STSF6-36S	C9STSF6-36S	9STSM6-36TM	C9STSM6-36TM

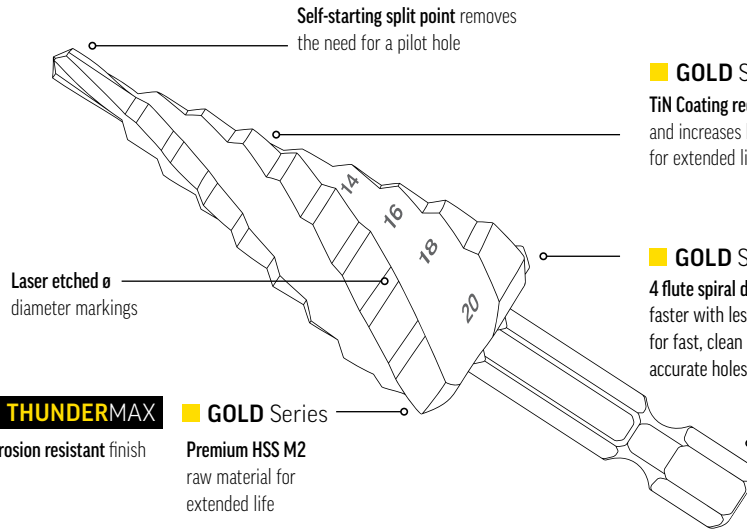
**Ideal for:** Non-ferrous metals, sheet metal, plastic and stainless steel up to 3mm thick.  
**Suits:** Non-hammer action portable power drills.

**HANDI PACK**  
Supplied in plastic pack



**CARDED**  
Supplied in hangable card





**THUNDERMAX**  
Corrosion resistant finish

**GOLD Series**  
Premium HSS M2 raw material for extended life

**GOLD Series**  
TiN Coating reduces heat and increases lubricity for extended life

**THUNDERMAX**  
Tempered black finish maximises lubricant hold, assisting chip flow & heat dissipation

**GOLD Series**  
4 flute spiral design cuts faster with less vibration for fast, clean and accurate holes

**THUNDERMAX**  
2 flute spiral design for smooth cutting

3 flats on shank, prevents slippage in chuck

**SUITS**

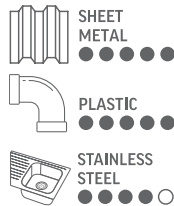


HAMMER ACTION PORTABLE POWER DRILLS (standard jaw chuck)

**GOLD Series**

**3X LIFE** FAST & ACCURATE

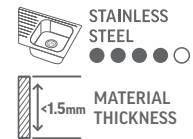
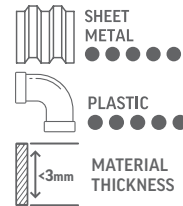
MATERIAL THICKNESS <3mm



**THUNDERMAX**

**2X LIFE** TEMPERED BLACK FINISH

MATERIAL THICKNESS <3mm



# Step Drills Quick Change Spiral



METRIC & IMPERIAL				GOLD   1 PCE		THUNDERMAX   1 PCE	
Ø	No. of Steps	Ø Included	Shank Ø	CARDED	HANDI PACK	CARDED	
4 - 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	1/4	C9STSFM4-12QR	9STSIM4-12TM	C9STSIM4-12TM	
4 - 20mm	9	4, 6, 8, 10, 12, 14, 16, 18 & 20mm	1/4	C9STSFM4-20QR	9STSIM4-20TM	C9STSIM4-20TM	
4 - 25mm	11	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, & 25mm	1/4	C9STSFM4-25QR	9STSIM4-25TM	C9STSIM4-25TM	
6 - 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	1/4		9STSIM6-30TM	C9STSIM6-30TM	
1/4" - 3/4"	9	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16" & 3/4"	1/4	C9STSF114-34QR			

Ideal for: Non-ferrous metals, sheet metal, plastic and stainless steel up to 3mm thick.  
Suits: Non-hammer action portable power drills.



Speeds & Feeds | PG 325



Click or Scan & See |



Drill Bit Range | PG 56



Click or Scan | Pack Sizes