

## Sterling Profile trunking

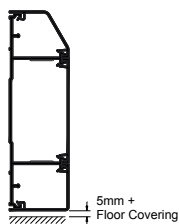
### Material

PVC-U is flame retardant and self-extinguishing. It provides a 100% recyclable material with good sustainability.

### Installation

#### Positioning

When used as a skirting system, sufficient clearance should be allowed between the floor covering and the profile fittings that clip over the cover i.e. 5mm + floor covering is recommended.



#### Expansion/contraction

PVC-U expands and contracts at a uniform rate of approx 5.25mm in a 3 metre length for a temperature change of 25°C. Therefore, a 3mm gap between each length of trunking base is recommended. Fittings have a 10mm overlap on each side to allow for thermal movement of the covers.

#### Fitting

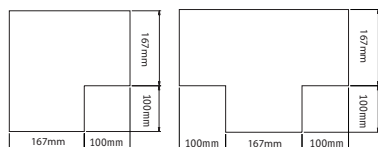
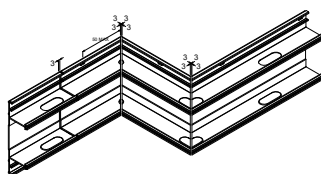
- The base is supplied with pre-cut elongated holes at 250mm centres.
- Internal couplers on base units are not required.
- To fasten base, use No 8 round head screws and washers.
- Avoid over-tightening to permit thermal movement.
- The use of plastic caps over screw heads is recommended to protect installed cables.
- To cut the trunking, use a fine-toothed panel or power jig-saw.
- External moulded fittings overlap the joints by up to 10mm to cover cutting inaccuracies.
- A variable angle jig-saw or chop saw is recommended for cutting 45° mitres.
- To increase number of compartments to any number required, use base extension EBE1WH and extendable base EEB1.

#### Single lengths

Where it is required to fit a single length of trunking (under 3 metres) between two inside walls and no accessory box is fitted, it is advisable to install a coupler in the centre of the run to facilitate the removal of the cover.

#### Joints and bends

- Base joints should have a 3mm gap to allow for expansion.
- Internal, external bends and flat angles, the base must be mitred 45° to ensure total enclosure of trunking, including any internal fitted segregator.
- Flat angles, tees and crossovers are available prefabricated.
- External moulded fittings overlap the joints by up to 10mm to cover cutting inaccuracies.

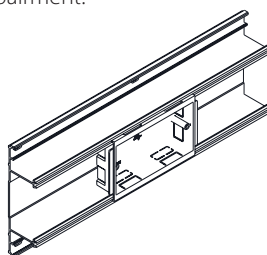


#### Bend radius control

The data internal and external bend radius control fittings for Sterling Profile trunking provide a bend radius of 50mm.

#### Accessory boxes

- For mounting an accessory box in the alternative compartment to supply. Fit the box and remove the closest knockout in the main web.
- Remove the appropriate knock out and clip the box into the trunking base.
- For boxes in the same compartment as the supply, remove the appropriate box knock-outs and clip the box into trunking base.
- When boxes are installed consecutively, a 14mm wide spacer (ES1) is required to cover the space between the boxes.
- Part M box assemblies with contrasting coloured faceplates are available to meet the requirements of DDA regulations for Visual Impairment.



#### Covers

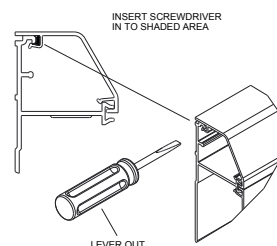
Covers are designed to limit unauthorised removal and to remain in position during normal conditions irrespective of impact and minor undulations of the mounting surface.

#### Covers – fitting

Covers are clipped into place from front. If accessory boxes are installed, the ETL1 cover is butt-joined to the edge of the box. Cut edges of the cover are subsequently concealed by the accessory. For fittings, a gap of 25mm is left between the two cover ends to permit the fitting to clip to base.

#### Covers – removal

To remove a cover, first detach a coupler, internal or external bend component to gain access. The main cover can then be gently eased off the base. To remove the outer cover, firstly ease from the base by inserting the blade of a terminal screwdriver between the captive legs of the cover and the base and then ease away from the base.



#### Screening

Special conductive spray coating can be applied to one compartment, the cover, accessory boxes and fittings, to screen data cables against EMI interference.

#### • For data/voice circuits only:

Warning: Owing to its relatively high surface resistance, CS coating SHOULD NOT be in contact with low voltage circuits BS7671 (1992) 50 V.A.C. – 1000 V.A.C. unless additional measures are undertaken.

#### Antimicrobial

For technical details of antimicrobial Sterling Profile Bio trunking, please refer to Laboratory and Healthcare section on page 36.