



## 4 to 12 mm, 1 mm steps - 1 pc

### STEP DRILLS

- Step drills are ideal for drilling into the following materials: - Ferrous & non-ferrous sheets metals, profiles and pipes. - Copper, brass and aluminium. - Stainless steel. - Plastics. - Maximum material thickness 4 mm. - To ensure best lifetime we recommend the use of a coolant.
- Trades: - Electrical: drilling of panels and cabinets for cable gland installation. - Plumbing / HVAC: access holes for pipework and installation. - Metal workers / fabrication: various sizes and hole enlargement. - Automotive: holes for cable installation (mobile telephones, antennas, re-directing electrical wiring). - Maintenance repair operations: various applications, sizes and hole enlargement.
- Step Drill advantages over conventional drill bits: - One drill bit to drill multiple sizes - Do more carry less! - Best option for enlarging existing holes. - More durable than twist drill bits, thick core resists breakage. - More accurate and less walking, tip starts on contact. - Clean burr free holes, less reaming required. - Drills plastic without splitting or cracking.
- Milwaukee® Advantages
- Spot drill - Drill - Debur - All in one go
- Rapid Strike tip for improved centering - less walking and fast drilling without the need to punch or pre drill the material.
- Special tip and step geometry for jam-free performance - less risk of drill snagging when used with high speed cordless tools and also prevents deformation of the drilled material.
- Optimised 2 flute ground sharpened edge geometry for 2 x faster and smoother cutting.
- Optimised for use with high speed cordless drills.



Article Number	48899301
No. of steps	9
overall length (mm)	65
Pack quantity	1
Shank Diameter (mm)	6